



PIPE TOOLS & VISES
SINCE 1896

Soil Pipe Joiner Operating Instructions

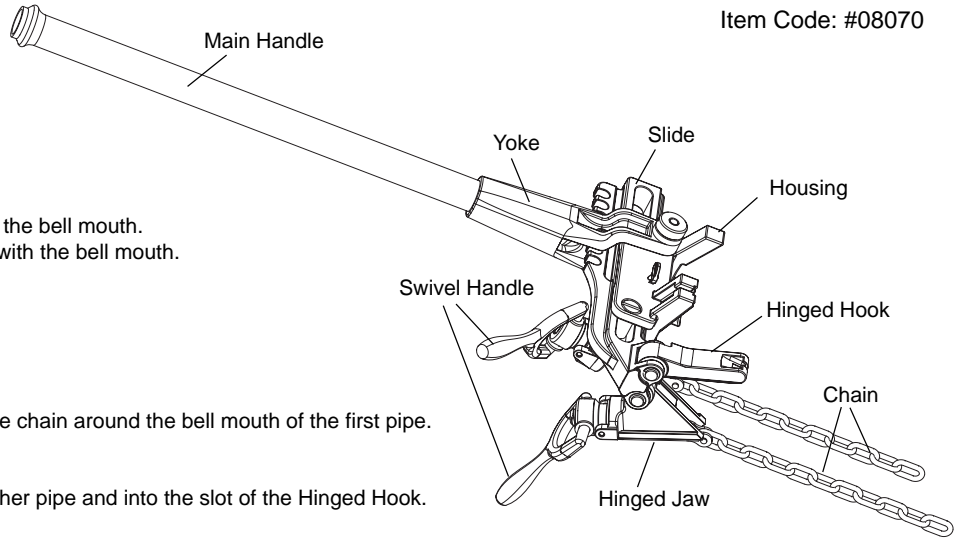
Cat. No. SPJ228
Item Code: #08070

Orient Tool relative to pipe locations and prepare for use.

1. Orient the tool so:
 - A. The Hinged Jaw rests near the pipe end without the bell mouth.
 - B. The center housing jaw rests near the pipe end with the bell mouth.
2. Fully extend the screws on the chain.
3. Fully extend the Slide.

Joining Soil Pipe

1. Bring pipes together as close as possible.
2. With the tool oriented as described above, place the chain around the bell mouth of the first pipe. Next, place the chain into the slot on the Housing.
3. Turn Swivel Handle and tighten up the chain.
4. Place the chain from the Hinged Jaw around the other pipe and into the slot of the Hinged Hook.
5. Turn Swivel Handle and tighten up the chain.
6. Disengage the Yoke from the teeth on the Slide by pulling the Main Handle away from the pipe.
7. Pivoting off the Yoke Pins, move the Main Handle toward the bell mouth.
8. Engage the Yoke into the teeth by pushing the Main Handle toward the pipe.
9. Move the Main Handle away from the bell mouth. This action pulls the pipes together.
10. Repeat steps 6 through 9 until the pipe seats in the bell mouth.



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Reed Manufacturing Company
1425 West 8th St.
Erie, PA 16502 USA



Phone: 800-666-3691 or 814-452-3691
Fax: 800-456-1697 or 814-455-1697

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